GAS VENTILATION
INTERLOCK & PRESSURE
PROVING SYSTEMS

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VENTILATION INTERLOCK KITCHEN EQUIPMENT - ENGINEERED TO DELIVER EXCEPTIONAL LEVELS OF SAFETY

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W: WWW.AMERICANGASSAFETY.COM
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THE MERLIN RANGE
DESIGNED FOR COMMERCIAL KITCHENS

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AMERICAN GAS SAFETY

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American Gas Safety is becoming
North America’s leading designer,
manufacturer, and supplier of
modern gas safety products. These
include gas ventilation and gas
interlock systems for use in
commercial kitchens. We also
design and manufacture our
own gas pressure proving
systems and gas detection
systems for boiler houses and
school science laboratories.

American Gas Safety has 30 years of experience
in the gas industry and has become the trusted
name to provide gas safety and installation
solutions to the commercial market.

Meeting Gas Safety Standards is
Our Business And Our Passion

Our fully qualified engineers and designers keep
up to date with industry practices and
developments, adhering to all health and safety
legislation, as well as, building codes. Therefore
our customers can feel assured that the
solutions we are providing along with the
technical backup are second to none.

American Gas Safety is a family run and
operated business with excellent customer
service and value for money at its core.

Advantages Of Working with American Gas Safety LLC

- Full technical support available
- Competitively priced
- Complete After Sales Care
- UL Certified Factory and Products
- Easy installation
- Express delivery available nation wide
- Modern digital design
- Full product operating and maintenance
  available online.

ANCILLARY PRODUCTS

FROM AMERICAN GAS SAFETY

Gas Solenoid Valve

We only supply the best quality Gas Solenoid Valves which are design for safety and the
control of various gases, including Natural gas, Propane and LPG. They are safety shut off
valves - Normally closed, so when power is supplied to the gas solenoid valve it will
automatically open and as soon as that power is taken away the gas solenoid valve will close.

The valves supplied are all covered by the American Gas Safety 3 year warranty and are tested
and certified to UL standards. The valves are also rated to IP65.

Merlin Gas Detector Range

American Gas Safety supplies a full range of remote gas detectors for detecting CO, CO2,
natural gas and LPG to compliment the Merlin range of panels. The detectors are designed
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This can then be rectified by resolving the leak, allowing the sensor head to clear and resetting
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Air Pressure Differential Switch

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Incorporated in each Merlin Gas Interlock system is a 10 seconds Airflow dropout delay. In the
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seconds or more the fan fault LED will illuminate and the gas solenoid valve will close.
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The Merlin CO2 Monitor is a hard wire, 120V powered unit and can be used independently or in conjunction with one of the Merlin gas safety systems. In the event of high CO2 levels the Merlin CO2 Monitor would sound an audible alarm to alert the immediate vicinity, and send a signal to the gas safety panel (if fitted) which in turn will close the gas supply solenoid valve. The Merlin CO2 Monitor does not require on site or on-going calibration.

The Merlin Power Monitor (PM2)

The Merlin power monitor is a method used for interlocking a kitchen’s gas supply with the ventilation system. As an alternative to pressure differential switches the PM2 is designed to monitor the current going to a ventilation fan. When the fan is turned on the PM2 monitors the electrical current going to the fan motor, when there is sufficient current going to the fan motor the PM2 sends a signal back to the Merlin system indicating the fan is running. Gas can now be introduced into the kitchen.

Advantages of the PM2 are:

- Can be used when pressure differential switches cannot be used e.g. wall-mounted fans.
- Reliable method of interlock, with no moving parts there’s little to go wrong.
- Straightforward to install and calibrate.
- The PM2 can be easily adjusted to the users requirements.

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- Straightforward to install and calibrate.
- The PM2 can be easily adjusted to the users requirements.
Key Features of the Merlin CT1500S System

- Meets Compliance with ICG Fuel Gas Code S67.1, S67.3.1, S64.11.2 & NFPA 95
- Clear LED display for system indications
- Interlocks with fans through Air PD switches or current monitor sensors
- Interlocks up to 4 fans
- Allows operation of the appliance for 24hrs in the event of a fan failure using the Merlin CO2 monitor
- Easy installation. Perfect for renovation work and or new builds
- Remote EM stop buttons
- Existing fire alarm and BMS connectivity
- Optional Gas Leak sensor

The Merlin 1500S ventilation interlock system is specifically designed for use in commercial kitchens where the appliances have flame failure devices, therefore gas pressure proving is not a requirement. It acts as an interlock between the kitchen hood and the gas solenoid valve. The system can work in conjunction with both current monitors and air pressure differential switches in order to interlock with up to 4 fans.

There is also a CO2 Mode, this allows the gas supply to continue for up to 24 hours in the event of an exhaust fan failure as long as a CO2 supply to continue for up to 24 hours in the event of a fan failure using the Merlin CO2 monitor and the air quality is at a safe level.

Ventilation or Gas interlocks ensure that appliances cannot be operated without the accompanying exhaust hood system also operating and operating at such a level that would be sufficient to expel fumes and combustion gases.

The Merlin 3000S confirms that the fans are operating before allowing gas to be supplied to the appliance and will close the gas supply solenoid if the exhaust fans fail. The fans can be interlocked via an air differential switches mounted in the duct work or by means of a current monitor mounted between the panel and the fan speed control.

The Merlin 3000S also comes with the added benefit of gas pressure proving. Using our unique pressure transducer fitted to the downstream port of a gas solenoid valve the Merlin 3000S will check for open gas taps and damaged pipes before allowing gas to be supplied to the appliances.

The panel will also continuously check the pressure of the gas supply to protect the appliances from low gas supply pressure which could lead to burners being extinguished by draft and allowing gas is to the kitchen environment.

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THE MERLIN RANGE
CT2000S SYSTEM

The Merlin 2000S ventilation interlock system is designed to provide an interlock between the gas equipment and ventilation systems in commercial kitchens. This panel is designed for use when the kitchen appliances do not have a flame failure device fitted, therefore gas proving is recommended.

The Merlin 2000S System acts as an interlock between the exhaust fans and the gas solenoid valve. The system is compatible with both current monitors and air pressure differential switches in order to interlock with up to 4 fans. The Merlin 2000S is fitted with CO2 Mode which allows the kitchen to have access to their gas supply for up to 24 hours in the event of a exhaust fan fault as long as they have a CO2 Monitor fitted and the air quality is at a safe level. The system can also work in conjunction with natural gas, carbon monoxide and LPG sensors.

Key Features of the Merlin CT2000S System

- Allows Compliance with ICC Fuel Gas Code 505.1.1, 507.2.1.1, 504.11.2 & NFPA 96
- Clear LED display for system indications
- Interlocks with fans through Air PD switches or current monitor sensors
- Gas proving for appliances without flame failure-devices.
- Allows operation of the appliances for 24hrs in the event of a fan failure using the Merlin CO2 monitor
- Continuous low pressure monitoring of gas supply.
- Easy installation, Perfect for renovation work and new builds
- Existing fire alarm and BMS connectivity
- Optional Gas Leak sensor
- AGS 3yr Warranty

Ventilation or Gas interlocks ensure that appliances cannot be operated without the accompanying exhaust hood system also operating at such a level that would be sufficient to expel fumes & combustion gases. The Merlin 1500S confirms that the fans are operating before allowing gas to be supplied to the appliances and will close the gas supply solenoid if the exhaust fans fail. The fans can be interlocked via air differential switches mounted in the duct work or by means of a current monitor mounted between the panel and the fan speed control.

The benefit of the current monitor is that air differential switches may get blocked by grease or debris, or staff members may turn down the fan speed to alter environmental temperatures. The PM2 current monitor can be easily calibrated on site to meet specific site requirements.

The Merlin 2000S is fitted with differential switches in order to interlock with both current monitors and air pressure solenoid valve. The system is compatible with systems in commercial kitchens.

KITCHEN EQUIPMENT
ENGINEERED FOR SAFETY

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The last thing commercial kitchens need is to be down because of faulty fan equipment. The Merlin 1500S can be coupled with an optional CO2 monitor that will allow the gas to be supplied to the appliances for 24hr even after a fan fault. The CO2 monitor will continually check the environment for harmful levels of CO2 and shut the gas solenoid valve upon detection.

Gas leak and CO detectors are also available as optional extras adding an extra level of safety for the staff and patrons. Clear LED indicators clearly communicate the condition of the panel at all times and a lockable key switch ensures only authorised staff can operate the kitchen.

Modern digital components, the clearly labelled PCB and intuitive design with no on site calibration or lengthy set up required make the Merlin 1500S easy to install.

Merlin CT1500S System Wiring Diagram

1. 110v AC Supply
2. 110v AC output to valve
3. Input - close when fan on
   (for use with PD switches or current monitor)
4. Terminal for BMS connections
5. Disabled
6. Remote EM stop and fire alarm connection
7. Gas detector input & Permanent 12v DC output
8. CO2 Monitor output
9. Permanent 12v DC output
   (normally used to power PM2 current monitor)

Merlin CT1500S Box Dimensions

- Height: 7 inches
- Length: 10 inches
- Depth: 2.3 inches
GAS INTERLOCK EQUIPMENT FOR THE CATERING INDUSTRY
THE MERLIN RANGE
CT2000S SYSTEM

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The Merlin 2000S System acts as an interlock between the exhaust fans and the gas solenoid valve. The system is compatible with both current monitors and air pressure differential switches in order to interlock with up to 4 fans. The Merlin 2000S is fitted with CO2 Mode which allows the kitchen to have access to their gas supply for up to 24 hours in the event of a exhaust fan fault as long as they have a CO2 Monitor fitted and the air quality is at a safe level. The system can also work in conjunction with natural gas, carbon monoxide and LPG sensors.

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- Optional Gas Leak sensor
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The benefit of the current monitor is that air differential switches may get blocked by grease or debris, or staff members may turn down the fan speed to alter environmental temperatures. The PM2 current monitor can be easily calibrated on site to meet specific site requirements.

The last thing commercial kitchens need is to be down because of faulty fan equipment. The Merlin 1500S can be coupled with an optional CO2 monitor that will allow the gas to be supplied to the appliances for 24hr even after a fan fault. The CO2 monitor will continually check the environment for harmful levels of CO2 and shut the gas solenoid valve upon detection.

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9. Permanent 12v DC output
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THE MERLIN RANGE
CT1500S SYSTEM

A Gas Ventilation Interlocking system is health and safety driven. Without extraction fans active, kitchen staff can breathe in the fumes from burnt gases including carbon monoxide and this has led to a surge in throat cancer cases. For this reason it was felt that gas should not be available if the exhaust fans above the kitchen hood are not operating.

The Merlin 1500S ventilation interlock system is specifically designed for use in commercial kitchens where the appliances have flame failure devices, therefore gas pressure proving is not a requirement. It acts as an interlock between the kitchen hood and the gas solenoid valve. The system can work in conjunction with both current monitors and air pressure differential switches in order to interlock with up to 4 fans.

There is also a CO2 Mode, this allows the gas supply to continue for up to 24 hours in the event of an exhaust fan failure as long as a CO2 Monitor is fitted & the air quality is at a safe level.

Key Features of the Merlin CT1500S System

- Meets Compliance with ICC Fuel Gas Code S503.1, S07.1.1, S04.11.2 & NFPA 95
- Clear LED display for system indications
- Interlocks with fans through Air PD switches or current monitor sensors
- Interlocks up to 4 fans
- Allows operation of the appliance for 24hrs in the event of a fan failure using the Merlin CO2 monitor
- Easy installation, Perfect for renovation work or new builds
- Remote EM stop buttons
- Existing fire alarm and BMS connectivity
- Optional Gas Leak sensor

Ventilation or Gas interlocks ensure that the appliances cannot be operated without the accompanying exhaust hood system also operating and operating at such a level that would be sufficient to expel fumes and combustion gases.

The Merlin 3000S confirms that the fans are operating before allowing gas to be supplied to the appliances and will close the gas supply solenoid if the exhaust fans fail. The fans can be interlocked via air differential switches mounted in the duct work or by means of a current monitor mounted between the panel and the fan speed control.

The Merlin 3000S also comes with the added benefit of gas pressure proving. Using our unique pressure transducer fitted to the downstream port of a gas solenoid valve the Merlin 3000S will check for open gas taps and damaged pipes before allowing gas to be supplied to the appliances.

The panel will also continuously check the pressure of the gas supply to protect the appliances from low gas supply pressure which could lead to burners being re-ignitioned by draft and allowing gas in to the kitchen environment.

The Merlin 3000S has the CO2 mode to allow a gas supply to appliances for 24hr in the event of a fan failure to allow time for faulty fan equipment to be repaired or replaced. The additional CO2 monitor continuously checks for high levels of CO2 and shuts down the gas supply solenoid upon detection.

Coupled with all the benefits of the 1500S the Merlin 3000S delivers an industry leading level of safety for the staff, patrons and the buildings as well.

Merlin CT2000S System Wiring Diagram

1. 110v AC Supply
2. 110v AC output to valve
3. Input - close when fan on (for use with PD switches or current monitor)
4. Terminal for BMS connections
5. Pressure sensor input (connect to pressure transducer using 3 core wire)
6. Remote EM stop and fire alarm connection
7. Gas detector input & Permanent 12v DC output
8. CO2 Monitor output
9. Permanent 12v DC output (normally used to power PM2 current monitor)

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CT1000S

CT2000S
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GAS VENTILATION
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American Gas Safety - Head Office

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